

Slow Start Valve

Valve operation

The slow-start valve is a very compact and sensitive in-line valve which is designed to apply pressure to a pneumatic circuit in two phases.

(a) When the pilot solenoid valve (X) is energized a progressively increasing pressure is applied to the circuit over a period of time set by screw (S). The progressive start pressure is set by adjusting screw (R - max 4 bar).

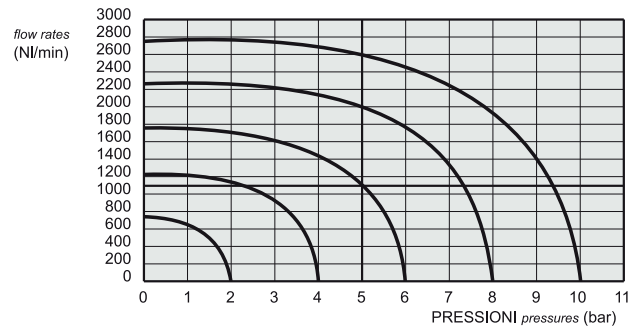
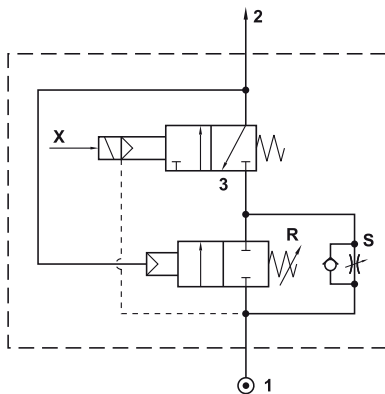
(b) Once the set pressure (screw R) has been reached, the slow-start valve begins to automatically feed the circuit with the system pressure.

When the solenoid is de-energized the system pressure is exhausted without disconnecting system pressure at point 1.



CODICE DI ORDINAZIONE
ORDER CODE

10.003.3



Ports	G1/4"
Maximum flow rate in the phase (a)	300 NI/min
Flow rate in the phase (b)	vedi grafico see graphic
Working pressure	2 ... 10 bar 0.2 ... 1 MPa
Temperature range	max +60°C
Fluid	50µ filtered, lubricated or non lubricated air

Materials

Body: aluminium 11S

Springs: stainless steel

Seals: NBR

Spools: nickel plated aluminium

Internal parts: brass OT58

The product is sold without coil, which is bought separately (refer to page 357).

